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Synthesis and Analysis of Isotopically Pure *closo***-1, 2- Dicarbadodecaborane**

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Abstract

 Accomplishing a successful hydrogen economy requires solutions to many logistical problems that researchers currently face. The storage of hydrogen for transportation uses is one of the most challenging due to problems with low hydrogen weight percentages for currently used metal hydrides. Lighter elements, such as boron, are currently being researched because of its high H wt%; however, more research must be done on the dehydrogenation and re-hydrogenation of these boron compounds in order to make conclusions about the catalysis ability of these compounds. Researching the B-H bonds of boron containing compounds requires the use of different instruments including Temperature Programmed Desorption (TPD), Infrared analysis (IR), and Reflective Absorption Infrared Spectroscopy (RAIRS). However, the existence of two boron isotopes in nature unnecessarily complicates the analysis of these compounds. Therefore, the synthesis of isotopically pure compounds to be used for analysis is necessary to effectively research these compounds. Multiple paths exist to synthesize carborane, current compound of interest for hydrogen storage; however, the path outlined by Schlesinger et al. is the one used, which converts boric acid to sodium borohydride. The sodium borohydride is then converted to decaborane and finally to carborane; however, the specific intermediate conversions depend on the specific path that is followed.

Introduction

 Realizing a hydrogen economy requires many advances in current research and technology. One of the most important and possibly the most challenging is the storage of hydrogen for transportation. Low volumetric hydrogen densities and hydrogen weight percentages are some of the problems encountered during the research of this problem. Researchers attempted to solve this problem by introducing complex hydrides as a means for hydrogen storage; however, these compounds produce a new problem of being too heavy. The use of the currently researched hydrides would be impractical because the new weight introduced would counter-balance the additional hydrogen storage. The transportation vehicle would not gain any energy because it would be compensating for the additional weight of the compound.

 Using other lighter elements that form hydrides for hydrogen storage is a possibility instead. Boron is one of these possible elements. This element has a fairly low atomic mass of 10.81 g/mol compared to LaNi₅, which has a favorable volumetric hydrogen density, but lanthanum alone has an atomic mass of 138.9 g/mol. Various boron hydrides have good hydrogen weight percentages around 9% compared to LaNi₅, which has an H wt% of 1.49%. An example of one of these hydrides is $LiBH₄$, which is 18.5% hydrogen by weight and has a volumetric hydrogen density of 122g/L compared to liquid hydrogen, which has a density of 70g/L. [5] The high volumetric densities and H wt% of these boron hydrides supports the hypothesis that further research into the use of these compounds for hydrogen storage.

Many unknowns about the interactions of these compounds exist, including understanding the B-H bonds, determining the reactivity with other compounds, and

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researching the reactions of these compounds with surfaces. The last unknown is very important because researchers must understand how the compound will dehydrogenate and/or re-hydrogenate to understand carborane's catalytic capabilities. Studying the boron compound at the surface while increasing the temperature allows for analysis of the breaking of the B-H bonds and dehydrogenation. After investigation of this process is complete the re-hydrogenation process can be researched.

Background

 Many different boron hydrides exist; however, carborane, *closo*-1, 2 dicarbadodecaborane, was chosen to begin this research because it has a fairly low weight, which will allow for a high H wt% and volumetric hydrogen density. The stability of the B-H bonds and the surface chemistry of these bonds on a transition metal surface is not widely studied. To further understand the surface chemistry of this compound, researchers investigate the compound using Reflective Absorption Infrared Spectroscopy (RAIRS) and temperature programmed Desorption (TPD). These instruments measure the absorption or desorption of energy from the bonds. However, there is a complication when studying this compound because boron has two isotopes, $11B$ and $10B$, in nature and the presence of these isotopes complicates the spectra making them difficult to analyze. The synthesis of isotopically pure carborane would help to simplify the spectra when doing the analysis of this compound.

Experimental Method

Conversion of Boric Acid to Methyl Borate

Many steps are required in the preparation of isotopically pure carborane to ensure no contamination with naturally abundant boron occurs. The synthesis begins with isotopically pure boric acid, easily obtained from Sigma-Aldrich. The boric acid is then reacted with methanol in a round-bottom flask under reflux to produce methyl borate. The methyl borate is washed with small portions of sulfuric acid and then purified through distillation. The equation $H_3^{10}BO_3 + 4CH_3OH \rightarrow [(CH_3O)_3^{10}B +$ $CH₃OH$ + 3H₂O summarizes this reaction. Written in this reaction is the B-10 isotope, but either B-10 or B-11 may be used. [6]

Conversion of Methyl Borate to Sodium Borohydride

The methyl borate is then heated under reflux with sodium hydride, which produces sodium borohydride, summarized in the following reaction. 4NaH + $^{10}B(OCH_3)$ ₃ \rightarrow Na¹⁰BH₄ + 3NaOCH₃. The sodium borohydride is washed with isopropylamine, which was dried over barium oxide and distilled from sodium hydride. The mixture is then heated gently under reflux to purify; impurities are removed by filtration with a sintered glass disc. The distillate is then washed again with isopropylamine, and then the amine is removed by distillation at atmospheric pressure. [7]

Synthesis of Carborane from Sodium Borohydride

At this point in the synthesis, two different paths produce isotopically pure decaborane, which can then be reacted to produce carborane.

Path A

Conversion of Sodium Borohydride to 10B11H14-

 The borohydride is mixed with sodium iodide and 1-chloropentane and heated under a constant argon purge to maintain a positive inert atmosphere. After the mixture cools, water is added, which produces hydrogen gas. Once all the gas has evolved, more water is added with orthophosphoric acid to remove impurities. The solid product, $^{10}B_{11}H_{14}$ anion, is collected through vacuum filtration using a coarse glass frit.

Conversion of 10B11H14- to Decaborane

 The solid anion is then mixed with mineral oil and placed in an ice bath to maintain a temperature of 35° C or less. Water and hexane is then added sequentially to the flask. Then sulfuric acid is slowly added. After mixing, ferrous sulfate heptahydrate and hydrogen peroxide are slowly added such that the temperature is maintained at 35° C or less. The mixture is allowed to cool and the hexane layer is separated in a separatory funnel. This hexane layer is then washed with water and dried with anhydrous magnesium sulfate. The hexane solution is then passed through a silica gel to remove impurities. The resulting hexane solution contains ${}^{10}B$ -decaborane and is stable for storage or shipping. [4]

Path B

Conversion of Sodium Borohydride to Na $\left[{}^{10}B_3H_8 \right]$ 3($C_4H_8O_2$)

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 In the second path, the sodium borohydride is mixed with diglyme, and this mixture is reacted with I_2 and heated to 95^oC. The product, $Na[^{10}B_3H_8]$.3(C₄H₈O₂), is then collected with vacuum filtration and anhydrous dioxane is used to purify through recrystallization as shown in the following reaction. $3Na^{10}BH_4 + I_2 \rightarrow$ $\text{Na}[^{10}\text{B}_3\text{H}_8]$ 3(C₄H₈O₂) + 2H₂ + 2NaI

Conversion of Na $\left[{}^{10}B_3H_8 \right]$ 3($C_4H_8O_2$) to Pentaborane

The product is then mixed with $NiCl₂$ in a dry box with mineral oil. The mixture is heated in a warm oil bath to 110° C overnight, while the reaction $2Na[^{10}B_3H_8]3(C_4H_8O_2) + NiCl_2 \rightarrow {}^{10}B_5H_9 + 2H_2 + C_4H_8O_2$ ¹⁰BH₃, takes place. The noncondensable gas is then removed, and the mixture is fractionated out through a series of traps held at 0, -45, -64, -94, and -196^oC to collect pure ¹⁰B-pentaborane. [2]

Conversion of Pentaborane to Na^{*10*}B₅*H*₈

The pentaborane must then be reacted to make $Na^{10}B_5H_8$, ${}^{10}B_5H_9 + NaH \rightarrow$ $Na^{10}B_5H_8$, to obtain the required reactant for the decaborane synthesis. This reaction takes place by mixing pentaborane with NaH and stirring. The solution is then condensed by stirring at -78 $^{\circ}$ C and then slowly warmed to room temperature. The mixture is filtered quickly and the solid product, $Na^{10}B_5H_8$, is washed with n-hexane to remove impurities.

Conversion of Na10B5H8 to Decaborane

Method I

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The synthesis of decaborane with $\text{Na}^{10}\text{B}_5\text{H}_8$ as a reactant can be performed using four different methods. The first method, summarized in the reaction $Na^{10}B_5H_8 + NiCl_2$ \rightarrow ¹⁰B₁₀H₁₄, begins by mixing Na¹⁰B₅H₈ with anhydrous benzene. The mixture is then quickly poured onto anhydrous $NiCl₂$ and stirred. The product is collected through vacuum filtration, purified through sublimation, and captured in a u-trap held at 0° C.

Method II

A second method to synthesize decaborane is to react $Na^{10}B_5H_8$ with FeCl₃ $(Na^{10}B_5H_8 + FeCl_3 \rightarrow {}^{10}B_{10}H_{14})$ in a flask with dry benzene at 0^oC. The product is separated with vacuum filtration, purified through sublimation at 100° C, and then collected in a u-trap held at 0° C.

Method III

In a third method, the $\text{Na}^{10}\text{B}_5\text{H}_8$ is mixed with anhydrous dioxane in a dry box. Dry dioxane and $C_5H_{11}Br$ is then added to the flask, while the entire reaction (Na¹⁰B₅H₈ + $C_5H_{11}Br \rightarrow {}^{10}B_{10}H_{14}$) is under a constant purge of N₂. The mixture is then heated to 100°C and stirred for two hours. The mixture is allowed to cool to room temperature and all of the solvent is removed in vacuo over a period of 4-5 hours to isolate a solid product in a u-trap held at 0° C.

Method IV

The fourth and final method for the synthesis of decaborane mixes the $Na^{10}B_5H_8$ and dioxane in a dry box. $Br₂$ is then added with anhydrous dioxane, while the mixture is maintained at -78^oC. The reaction, summarized in the equation $\text{Na}^{10}\text{B}_5\text{H}_8 + \text{Br}_2 \rightarrow$

 ${}^{10}B_{10}H_{14}$, is then stirred for 4 hours at room temperature and all the volatiles are removed at 0° C. The product is then collected through sublimation in vacuo at room temperature. [3]

Conversion of Decaborane to 1,2-Bis(Acetoxymethyl)-closo-1,2-

Dicarbadodecaborane(12)

The isotopically pure decaborane is then used to synthesize 1,2- Bis(Acetoxymethyl)-closo-1,2-Dicarbadodecaborane(12). The first step of this procedure is to reflux dimethyl sulfide, benzene, and sublimed decaborane for six hours. The reaction flask is then cooled to room temperature and 2-butyne-1,4-diol diacetate is added. The reagent is washed down with dry benzene. The mixture is stirred until the reaction subsides and then allowed to reflux for another 10 hours. The dimethyl sulfide and benzene is removed under vacuum with a rotary evaporator. Methanol is then added to the remaining solution, stirred at room temperature for five hours, and then cooled to -10°C. The product is recrystallized with methanol to purify the product. During the previous reflux two reactions occur. The first is represented by the equation ${}^{10}B_{10}H_{14}$ + $2(CH_3)_2S \rightarrow [(CH_3)_2S]_2^{10}B_{10}H_{12} + H_2$ and this reaction involves the formation of an intermediate product. The second reaction, $[(CH_3)_2S]_2^{10}B_{10}H_{12} + CH_3COOCH_2C \rightarrow 1,2$ Bis(acetoxymethyl)-closo-1,2-Dicarbadodecaborane(12) +2(CH₃)₂S + H₂, converts this intermediate product to the desired product, 1,2-Bis(Acetoxymethyl)-closo-1,2- Dicarbadodecaborane(12).

Conversion of 1,2-Bis(Acetoxymethyl)-closo-1,2-Dicarbadodecaborane(12) to Carborane

 Once the 1,2-Bis(Acetoxymethyl)-closo-1,2-Dicarbadodecaborane is purified and thoroughly dried the product is mixed with potassium hydroxide solution and stirred at room temperature for five hours. The reaction flask is cooled and finely divided potassium permanganate is added while stirring over an 8-hour period. During this period the final reaction, represented in the equation1,2-Bis(acetoxymethyl)-closo-1,2- Dicarbadodecaborane(12) + 10KOH + 8KMnO₄ \rightarrow 3¹⁰B₁₀C₂H₁₂ + 6CH₃COOK + 8MnO₂ $+ 6K_2CO_3 + 8H_2O$, of this synthesis occurs. Following the addition of the potassium permanganate, potassium disulfite is added at 0° C and then ice-cold sulfuric acid. The solid that forms is mixed with 8-mesh anhydrous calcium chloride, and the mixture is extracted with n-pentane for 28 hours using a Soxhlet extractor. The carborane product is isolated from pentane by filtration and allowed to thoroughly dry.

Results/Discussion

 Two paths were identified for the synthesis of decaborane from sodium borohydride; however, path A is the method that would be preferred. Path A is a much safer synthesis because it avoids the production of the intermediate pentaborane, which is a very harsh and unsafe compound. Pentaborane is highly toxic by inhalation, skin absorption and ingestion, and this compound may also spontaneously ignite in air. In addition to these hazards, Path B also requires the use of a dry box, which further complicates the synthesis. Path A avoids all of these problems and is the most logical synthesis for decaborane.

 Once the synthesis is complete, the sample of carborane produced must be analyzed with the different instruments mentioned above, RAIRS and TPD. Also, before the completion of the synthesis, a calculated infrared spectrum of the naturally abundant decaborane intermediate compound is used to estimate the complexity of the naturally abundant carborane spectrum. The results of this calculation are in Appendix I with the corresponding spectra in Appendix IV. Calculations were done for decaborane molecules containing all B-11, all B-10, two B-10, and four B-10 atoms in different positions. The probability of how many B-10 molecules could be in the decaborane molecule was also determined and that data is in Appendix III. The most probable number of B-10 atoms to be in the decaborane molecule was two, which had a 30.2 percent probability. However, the results are not dependent on position or symmetry.

 The calculated infrared spectrum is quite different for each combination of boron isotopes. The spectrum that had all B-11 boron atoms and the spectrum that had all B-10 atoms are the most dissimilar. For example, the intensities of the two spectra are dramatically different with the maximum intensity for the all B-11 being 207.83 and the maximum for all B-10 being 212.46, which shows that the intensities for the B-10 spectrum are higher. The frequencies obtained for the B-10 spectrum are higher than the B-11 one as well. For example, the corresponding frequency for the peak with an intensity of 207.83 is 2690.23 cm⁻¹ on the B-11 spectrum, but it is 2702.03 cm⁻¹ with an intensity of 212.46 on the B-10 spectrum. These results are logical because the all B-10 molecule is lighter than the all B-11 molecule and would therefore have higher frequencies.

 Four different spectra were calculated with two B-10 atoms in different positions. These spectra separate into two groups. The first group includes two spectra with B-10 atoms at positions five and six and the other with B-10 atoms at positions two and seven. (A diagram of the decaborane molecule with labeled boron atoms is in appendix II). Group one has very similar spectra to the all B-11 spectra except for one peak that has a higher intensity. The spectra with B-10 atoms at positions two and seven has a more intense peak at 2698 cm⁻¹ and the spectra with B-10 at positions five and six has a more intense peak at 2690 cm^{-1} . Group two, however, has two peaks that have a higher intensity and a higher frequency than the all B-11 spectrum. This occurs at 2696 cm⁻¹ and 2700 cm^{-1} . One final spectrum was calculated with two B-10 atoms at positions one and ten; however, this spectrum does not fit into either one of the previous groups. This spectrum has one peak that is the same as the all B-11 spectrum, one peak that has a higher frequency and intensity at 2690 cm^{-1} , and the final peak has a higher frequency but a lower intensity at 2709 cm-1.

 One final set of calculations were completed with four B-10 atoms in the decaborane molecule. All calculations involved two B-10 atoms at positions one and ten and the final two rotated among the final positions. Two groups were also seen in this final set with the first group containing spectra with B-10 atoms at positions one, ten, five, and six and the second spectra with B-10 atoms at positions one, ten, two, and seven. The spectra with B-10 atoms at positions five and six had one peak with a higher frequency and intensity than the all B-11 spectrum. The second peak had the same frequency and intensity as the second peak on the spectrum with two B-10 atoms at positions five and six, and the third peak had the same frequency and intensity as the

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spectrum with two B-10 atoms at positions one and ten. The same results occurred for the second spectra in this first group; however, the third peak had the same frequency as the one and ten spectra but had a slightly higher intensity.

 The second group of this final set of calculations is unique from the first group because all of these spectra had four intense peaks instead of three. The first spectrum taken had B-10 atoms at positions one, ten, four and nine. This spectrum had all of the same differences as the spectrum with B-10 atoms at positions four and nine except that the middle peak at 2690 cm⁻¹ was split into two peaks at 2691 cm⁻¹ and 2701 cm⁻¹. The same results occurred on the spectra with B-10 atoms at positions one, ten, three, and eight.

 Experimental infrared and mass spectra analysis of naturally abundant decaborane was performed on a sample and the results are found in appendices V and VI respectively. The experimental spectrum of the decaborane molecule has two main groups of peaks. The first group has two peaks around 2600 cm^{-1} , one at 2588 cm^{-1} and the other at 2606 cm⁻¹, both are due to B-H and BH₂ stretches. The second group has one peak at 1523 cm^{-1} , which is due to B-H-B bridged hydrogen stretches. As the sample heats from 90 K to 400 K all of the peaks shrink until at 400 K there are no peaks. This supports the idea that decaborane dehydrogenates when heated. Also, when a mass spectrum was taken on the sample to confirm the presence of decaborane the experimental spectrum, Appendix VI, is very similar to the reference spectrum, which supports the idea that decaborane is present.

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Conclusions

The research recorded in this report is one step toward a hydrogen economy. Before this new mode of transportation is used, researchers must address the logistical problems. The storage of hydrogen is one of the most difficult problems to solve because of low volumetric hydrogen densities and H wt%. More specifically understanding the surface chemistry of these compounds (carborane and decaborane) is essential to obtaining effective and efficient hydrogen burning transportation. In order to study and analyze carborane and decaborane as efficiently as possible an isotopically pure sample must first be obtained through synthesis. This molecule must then be tested for purity and can then be used for testing on surfaces and spectroscopy. Boron containing compounds may be the solution to the hydrogen storage problem, but researchers must first understand reactivity and catalysis properties.

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Appendix I

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34 922.7052 7.5436

Freq IR Intensity 1 234.1921 0.0006 2 346.9041 1.2851 3 374.4051 4.6858 4 444.9167 0.5832 5 448.0146 1.2745 6 515.8802 0.0021 7 549.8231 0.0032 8 560.7692 0.0056 9 589.8071 0.0057 10 601.5791 0.0511 11 626.3715 6.2945 12 639.3279 0.0677 13 641.5943 0.1437 14 652.2498 1.412 15 667.5586 0.0006 16 703.1509 0.0079 17 706.3477 3.0618 18 715.1698 6.4577 19 734.3337 0.8621 20 736.3805 13.4094 21 743.168 17.71 22 753.8529 2.6833 23 763.4994 0.7497 24 776.3677 0 25 777.9882 2.0547 26 779.12 0.0441 27 792.7034 20.0378 28 838.8673 3.7989 29 839.2942 14.6625

30 881.5323 2.3513 31 881.5781 2.1465 32 891.4072 10.6255

B10H14-1, 10, 3, &8 B10 - 66 modes

29 842.5181 13.2378

 $\overline{30}$ 877.9192

B10H14-1, 10, 5, & 6

B10H14- all B11 - 66

Appendix II

Molecular Structure of Decaborane

Appendix III

Probability of Isotope, B-11 and B-10 Combinations

Appendix IV

Calculated Infrared Spectra

 $11_{\text{B} \text{ & } 10_{\text{B}}}$

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*Each label represent the position of the B-10 atom within the decaborane molecule. (Example: $1,2^{-10}B = {}^{10}B$ atoms at positions one and two within the molecule)

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*Each label represents the position of the B-10 atom within the decaborane molecule. (Example: $2,3^{-10}B = {}^{10}B$ atoms at positions two and three within the molecule)

*Each label represents the position of the B-10 atom within the decaborane molecule. (Example: 3,1 $\frac{10}{B} = \frac{10}{B}$ atoms at positions three and one within the molecule)

2-B10 Position 4

Wavenumber(cm-1)

*Each label represents the position of the B-10 atom within the decaborane molecule. (Example: $4.1^{-10}B = {}^{10}B$ atoms at positions four and one within the molecule)

Appendix V

Experimental Infrared Spectrum

Decaborane

Appendix VI

Experimental and Reference Mass Spectra

B10H14-Mass Spectrum

m/e

Experimental Mass Spectrum

Reference Mass Spectrum